Luke Twin over Twin Loft Bunk Bed with Desk
Stock # M50807

ADULT ASSEMBLY REQUIRED
If you have any questions regarding assembly or if parts are missing, DO NOT return this item to the store where it was purchased. Please call our customer service number and have your instructions and parts list ready to provide the model name, part name or factory number:

866-942-5362
Pacific Standard Time: 8:30 a.m. - 4:30 p.m., Monday - Friday
Or visit our web site 24 hours a day, 7 days a week for product assistance at
www.whalenstyle.com
Or e-mail your request to parts@whalenfurniture.com

THIS INSTRUCTION BOOKLET CONTAINS IMPORTANT SAFETY INFORMATION. PLEASE READ AND KEEP FOR FUTURE REFERENCE.
Date 2015-12-19 Rev. 1 Factory: JIYIFO
QUALITY GUARANTEE

We are confident that you will be delighted with your Whalen Furniture purchase.
Should this product be defective in workmanship or materials or fail under normal use, we will repair or replace it for up to one (1) year from date of purchase. Every Whalen Furniture product is designed to meet your highest expectations. We guarantee that you will immediately see the value of our fine furniture.
This warranty gives you specific legal rights and you may also have other rights which vary from State to State.

Customer Service: 866-942-5362
8:30 a.m. - 4:30 p.m., PST, Monday to Friday
www.whalenstyle.com

WARNING

ALWAYS USE GUARDRAILS ON BOTH LONG SIDES OF THE UPPER BUNK. IF THE BUNK BED WILL BE PLACED NEXT TO THE WALL, THE GUARDRAIL THAT RUNS THE FULL LENGTH OF THE BED SHOULD BE PLACED AGAINST THE WALL TO PREVENT ENTRAPMENT BETWEEN THE BED AND WALL.

STRANGULATION HAZARD - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hooks, belts, and jump ropes.

Prohibit more than one person on upper bunk.

Maximum mattress thickness must not exceed 9 in. (22.86 cm). Surface of mattress must be at least 5 in. (12.70 cm) below the upper edge of guardrails.

Use only mattress which is 74 in. (1.88 m) to 75 in. (1.90 m) long and 37 ½ in. (95.25 cm) to 38½ in. (97.79 cm) wide on upper bed and lower bed.

Replacement parts, including additional guardrails, may be obtained from any our dealer.
TO HELP PREVENT SERIOUS OR FATAL INJURIES FROM ENTRAPMENT OR FALLS

- Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
- Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- Surface of mattress must be at least 5 in. (12.70 cm) below the upper edge of guardrails.
- Do not allow children under 6 years of age to use the upper bunk.
- Periodically check and ensure that the guardrail, ladder and other components are in their proper position, free from damage and that all connectors are tight.
- Do not allow horseplay on or under the bed and prohibit jumping on the bed.
- Always use the ladder for entering and leaving the upper bunk.
- Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
- Use of a night light may provide added safety precaution for a child using the upper bunk.
- Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
- The use of water or sleep flotation mattress is prohibited.
- STRANGULATION HAZARD – Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hooks, belts, and jump ropes.
- Prohibit more than one person on upper bunk.
- Keep these instructions for future reference.

This product was manufactured December 2015.
Parts and Hardware List

Please read completely through the instructions and verify that all listed parts and hardware are present before beginning assembly.
Parts and Hardware List

Please read completely through the instructions and verify that all listed parts and hardware are present before beginning assembly.

- P- Ladder Step (Qty. 5)
- Q- Mattress Support Slats (Qty. 2)
- R- Single Bed Left Wing (Qty. 1)
- S- Single Bed Right Wing (Qty. 1)
- T- Single Bed Cross Assembly (Qty. 1)
- U- Single Bed Headboard Bottom Rail (Qty. 1)
- V- Single Bed Left Leg (Qty. 1)
- W- Single Bed Right Leg (Qty. 1)
- X- Single Bed Footboard Rail (Qty. 1)
- Y- Single Bed Mattress Side Rail (Qty. 2)
- ZA- Desk Top (Qty. 1)
- ZB- Left Front / Right Back Leg (Qty. 2)
- ZC- Right Front/ Left Back Leg (Qty. 2)
- ZD- Desk Side Stretcher (Qty. 2)
- ZE - Desk Bottom Stretcher (Qty. 1)
Parts and Hardware List

Please read completely through the instructions and verify that all listed parts and hardware are present before beginning assembly.

(1) Ø1/4” x 90 mm Bolt  
(Qty. 16+1 extra)

(2) Ø1/4” x 65 mm Bolt  
(Qty. 14+1 extra)

(3) Ø1/4” x 32 mm Bolt  
(Qty. 4+1 extra)

(4) Lock Washer  
(Qty. 8+1 extra)

(5) Flat Washer  
(Qty. 8+1 extra)

(6) Flange Nut  
(Qty. 4+1 extra)

(7) Ø6.5 mm x 48 mm Tapping Bolt  
(Qty. 26+1 extra)

(8) Ø10 x 50 mm Wood Dowel  
(Qty. 26+1 extra)

(9) Ø8 x 30 mm Wood Dowel  
(Qty. 2+1 extra)

(10) Hex Nut  
(Qty. 44+2 extra)

(11) Curved Spacer  
(Qty. 44+2 extra)

(12) Ø1/4” x 80 mm Threaded Rod  
(Qty. 44+2 extra)

(13) Ø4 mm x 35 mm Screw  
(Qty. 28+1 extra)

(14) Ø4 mm x 19 mm Screw  
(Qty. 2+1 extra)

L-shaped Allen Wrench  
(Qty. 1)

T-Handle Allen Wrench  
(Qty. 1)

Open Wrench  
(Qty. 2)

Tools required: Allen wrench, open wrench (provided) and Phillips screwdriver (not provided).
1. Unpack the units and confirm that you have all hardware and required parts.

2. Insert two 50 mm Wood Dowels (8) into the non-threaded holes of one Desk Side Stretcher (ZD) at both ends and attach it between the Desk Legs (ZB and ZC) with two 65 mm Bolts (2) as shown. Make sure that the wood dowel hole on the stretcher will face inward.

3. Repeat the same procedure to combine the other Desk Side Stretcher (ZD) and Desk Legs (ZB and ZC).
4. Place the Desk Top (ZA) upside down on a level and protective surface.

5. Align and attach one leg assembly to the apron corners of the Desk Top (ZA). Insert two 65 mm Bolts (2) with the Lock Washers (4) and Flat Washers (5) through the corner block and screw into the threaded inserts in each Leg. As shown.

6. Attach the Desk Bottom Stretcher (ZE) to the Desk Side Stretcher (ZD) with one 65 mm Bolt (2) and one 50 mm Wood Dowel (8).

7. Repeat the same procedure to attach the other leg assembly at the opposite end.
8. Insert two 50 mm Wood Dowels (8) into the large holes of the Single Bed Cross Assembly (T) and attach it to the Single Bed Headboard Bottom Rail (U) using two 90 mm Bolts (1). Securely tighten the bolts with the enclosed L-shaped Allen wrench.
9. Fasten the previous assembly between Single Bed Left and Right Wings (R and S) with eight 48 mm Tapping Bolts (7). As shown.
10. Securely screw the Threaded Rods (12) into the threaded inserts on the both Single Bed Headboard Wings (R and S) and Footboard Legs (V and W).
11. Align the installed Threaded Rods (12) on the Single Bed Left and Right Legs (V and W) with the through holes on the Single Bed Footboard Rail (X) and press them together as shown. Fit the Curved Spacer (11) and Hex Nut (10) onto each Threaded Rod (12). Securely tighten the nuts with the provided open wrench.
12. Attach two Single Bed Mattress Side Rails (Y) between the assembled Single Bed Headboard and Footboard keep the solid strips facing inward, using eight Curved Spacers (11) and eight Hex Nuts (10).
13. Lay out one Mattress Support Slats (Q) onto the strips on the Single Bed Mattress Side Rails (Y). Insert and screw the 35 mm Screws (13) into the countersunk holes on each slat. Tighten the screws using a Phillips screwdriver.
14. Align and attach one Upper Cross Assembly (E) to one Upper Side Rail (F) using two 50 mm Wood Dowels (8) and two 90 mm Bolts (1). Securely tighten the bolts with the enclosed L-shaped Allen wrench.

15. Repeat the previous step to combine the remaining Upper Cross Assembly (E) with the other Side Rail (F) as shown.
16. Combine the Long Guardrail (J) and the Upper Back Side Rail (H) together with two 50 mm Wood Dowels (8) and two 90 mm Bolts (1).
17. Screw the Threaded Rods (12) half way into the threaded inserts on the Posts (A, B, C and D) as shown.
18. Align the installed Threaded Rods (12) on the Left Front and Back Posts (A and B) with the through holes on the Upper and Bottom Side Rails (F and G) and press them together as shown. Fit the Curved Spacer (11) and Hex Nut (10) onto each Threaded Rod (12). Securely tighten the nuts with the provided open wrench.

19. Fasten the Posts (A and B) to the Upper Cross Assembly (E) with four 48 mm Tapping Bolts (7).
20. Repeat the same procedure to form loft bed footboard.
21. Align the installed Threaded Rods (12) on the Post (B) with the through holes on two Lower Back Rails (L) and press them together. Be sure the mounting holes on Lower Back Rails (L) will face backward.

22. Align the installed Threaded Rods (12) on the Posts (A and B) with the through holes on the Side Rails (H and I) and press them together as shown. Fit the Curved Spacer (11) and Hex Nut (10) onto each Threaded Rod (12). Securely tighten the nuts with the provided open wrench.

23. Repeat the same procedure to attach the loft bed footboard at the opposite end.
24. Ask for assistance to stand the assembled unit upright.

25. Fasten the Lower Back Rails (L) to the Back Posts (B and D) by fitting the Curved Spacer (11) and Hex Nut (10) onto each Threaded Rod (12).
26. Fasten the Long Guardrail (J) to the Back Posts (B and D) with four 90 mm Bolts (1).
27. Align and attach the Short Guardrail (K) to the Ladder Side Rail (I) with two 50 mm Wood Dowels (8) and two 90 mm Bolts (1) as shown.
28. Fasten the Short Guardrail (K) to the Left Front Post (A) with two 90 mm Bolts (1).
29. Insert two 30 mm Wood Dowels (9) into the outer holes of Short Guardrail (K) as a guide. Position the Guardrail Post (M) onto the inserted Wood Dowels (9) and press them together. Insert four 32 mm Bolts (3) through the drilled holes on the Guardrail Post (M), Ladder Side Rail (I) and Short Guardrail (K) and securely screw into the Flange Nuts (6).
30. Lay out the other Mattress Support Slats (Q) onto the Side Rails (H and I). Insert and screw the 35 mm Screws (13) into the countersunk holes on each slat. Tighten the screws using a Phillips screwdriver.
31. Insert the 50 mm Wood Dowels (8) into the drilled large holes of Ladder Steps (P) at both ends. Attach the Left and Right Ladder Supports (N and O) to the Ladder Steps (P) using the 48 mm Tapping Bolts (7). Securely tighten all bolts with the enclosed Allen wrench.
32. Hook the Ladder securely over the top of the Ladder Side Rail (I), between the Right Front Post (C) and the Front Guardrail Post (M) in the opening provided. Secure the Ladder Hooks in place with two 19 mm Screws (14).

**ONLY USE LADDER IN THIS LOCATION AND SECURE WITH 2 SCREWS. PLEASE MAKE SURE YOU INSTALL THE LADDER AGAINST THE FRONT GUARDRAIL POST.**
33. Position the assembled desk and single bed against the Lower Back Rails (L) for space saving. As shown.
Care and Maintenance

● Use a soft, clean cloth that will not scratch the surface when dusting.
● Use of furniture polish is not necessary. Should you choose to use polish, test first in an inconspicuous area.
● Using solvents of any kind on your furniture may damage the finish.
● Never use water to clean your furniture as it may cause damage to the finish.
● Always use coasters under beverage glasses and flowerpots.
● Liquid spills should be removed immediately. Using a soft clean cloth, blot the spill gently. Avoid rubbing.
● Always use protective pads under hot dishes and plates. Heat can cause chemical changes that may create spotting within the furniture finish.
● In the event that your furniture is stained or otherwise damaged during use, we recommend that you call a professional to repair your furniture.
● Check bolts/screws periodically and tighten them if necessary.

Further advice about wood furniture care

It is best to keep your furniture in a climate controlled environment. Extreme temperature and humidity changes can cause warping, shrinking and splitting of wood. It is advised to keep furniture away from direct sunlight as may damage the finish.

Proper care and cleaning at home will extend the life of your purchase. Following these important and helpful tips will enhance your furniture as it ages.

We hope you enjoy your purchase for many years.
Thank you for your purchasing!